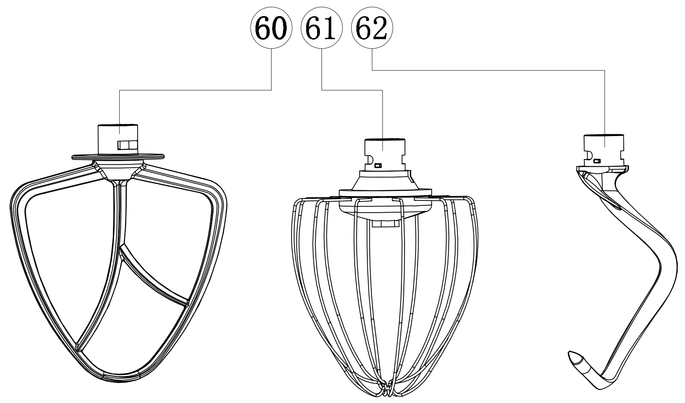

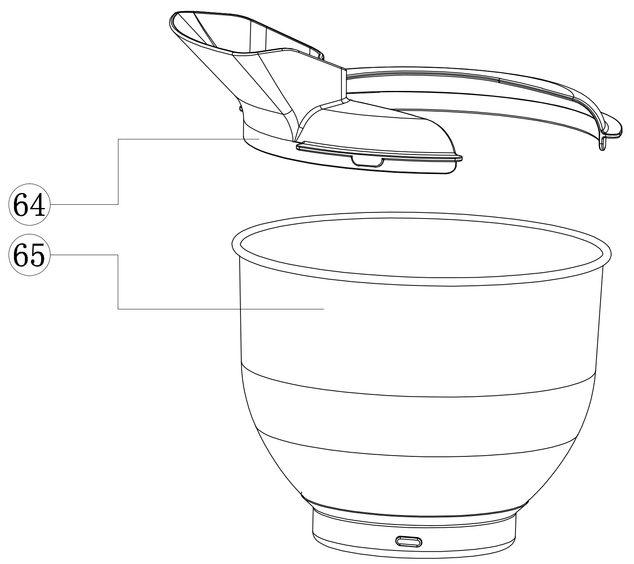

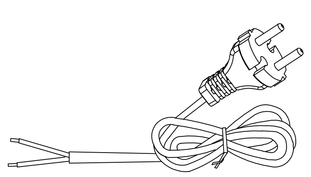

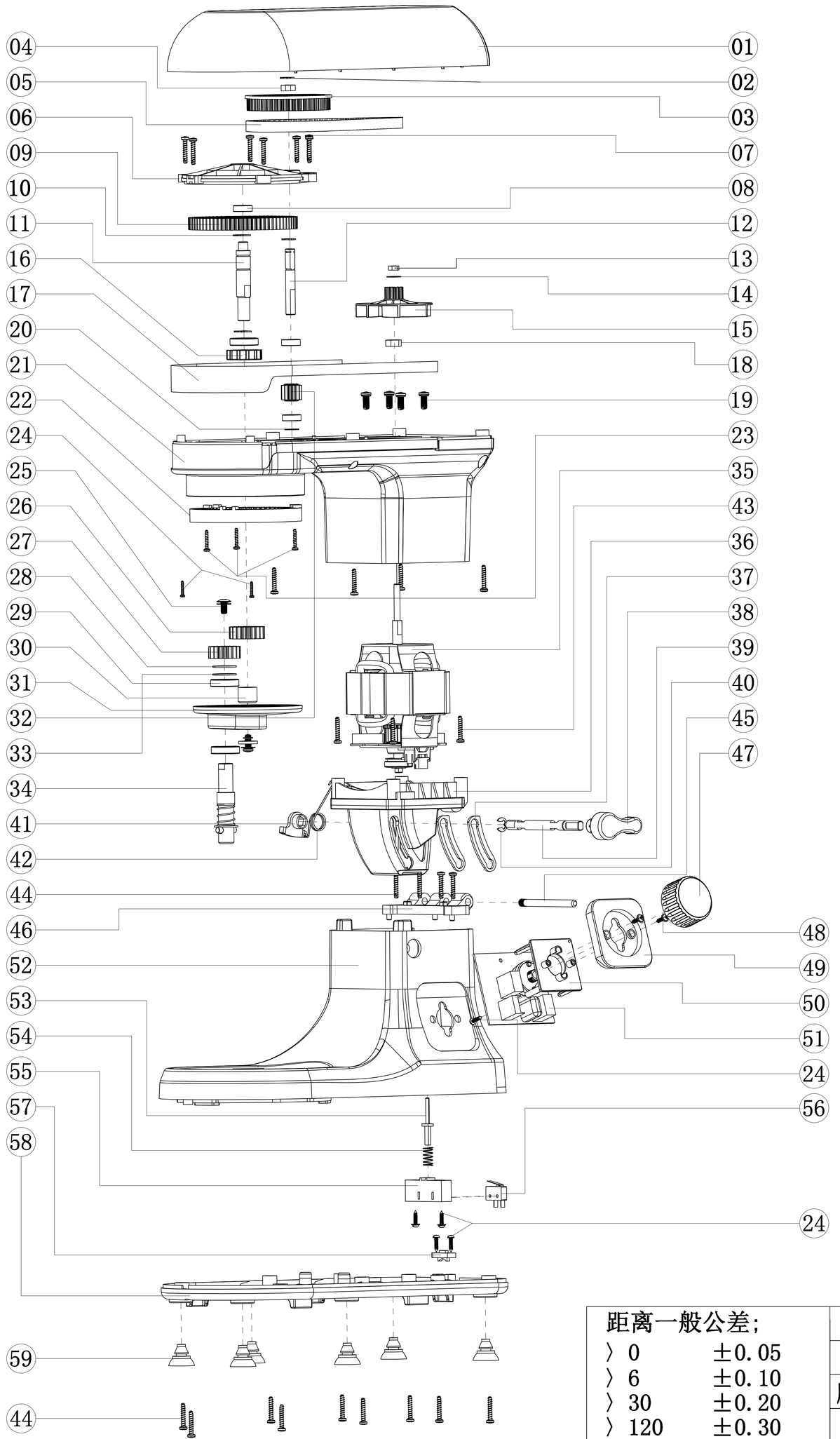

Number	Name of Material	Amount	Material specifications
01	top housing	1	Chimei ABS PA - 757/291.4*126*50.4/ white injection
02	C-rings Φ8	2	Ø7.4*0.8mm 65 Manganese black zinc
03	big belt pulley	1	POM natural color
04	big belt pulley insert	1	Iron-based powder metallurgy OD8.0 * 13.5mm
05	belt	1	148XL
06	gear cover	1	POM black color
07	screw	6	PB3.5*14 nickel steel
08	small ball bearing	3	688ZZ Ø16 *Ø8 * 5 Bearing Steel, comply with ROHS requirements
09	big gear wheel	1	Yuntianhua POM M90 natural color Ø82.5*30mm Z=72 M=1.25, the standard center distance of 33.75, the corresponding gear number 14
10	C-rings Φ12	2	The inner hole of the thickness of Φ11mm 1.0mm plating black GB894.1-86
11	principal axis	1	Φ12* Φ67.5MM 45#steel
12	belt axle	1	Ø8*56mm, 45#steel
13	nut	1	M5 six party right tooth nut nickel plating
14	flat washers	1	Ø20*Ø5.2*1mm Iron nickel plating
15	fan blade	1	POM black color
16	up enclosure inset	1	Iron-based powder metallurgy, Φ29.84*Φ12.5*8mm
17	Decorative pieces	1	SUS201/541*22.4*0.2T
18	fan blade inset	1	Iron-based powder metallurgy, outside diameter 13.5, high 12
19	screw	4	PM5*20 cross head iron nickel plating
20	bakelite washers	1	Ø12*Ø8.1*1.0bakelite
21	up enclosure	1	Chimei ABS PA - 757/291.3*126*111.6/ white injection
22	annular gear	1	PA66+30%GF natural color can not add water gap and impurity
23	screw	3	PB3*16mm, iron nickel plated, in compliance with ROHS requirements
24	screw	8	PB3*12 Cross head, flat head, tapping tail hard plating nickel /ROHS, environmental protection
25	Combination screw	2	PM5*12mm, Hardened, with a flat pad Φ15*Φ5.2*1.0and elastic pad Φ7*Φ5.1*1.0, iron nickel, meets the requirements of ROHS (nylok blue sticky glue)
26	sun gear	1	Fe based powder metallurgy Φ30*Φ12*10mm, 18teeth
27	planets wheel	1	Fe based powder metallurgy Z=16 ph1 15*10mm ph2 27*, M=1.5 standard, center distance of 25.5, 18 pairs of teeth
28	bakelite washers	1	Ø20*Ø12.1*T1.0mm Bakelite
29	ball bearing	3	6901 Ø24*Ø12*T6mm
30	bearing D	1	Fe based powder metallurgy, Φ16.0*Φ10*13MM
31	planets wheel cover	1	PA66+30%GF DuPont 70G33L PA66 natural color
32	small gear	1	Ø15 * 17.5 * 12 gear iron-based powder metallurgy
33	felted wool	1	12*23*1MM
34	planets wheel	1	Ø15*Ø13*68mm 45#Steel with chrome handle pin
35	MK37 8825Motor with small PCB	1	220-240V 50Hz 1000W MOTOR 8825 with a fuse counter clockwise twist direction fan blade requirements to the outside of the hair shaft speed of 20000 + 1500PM High temperature line is blue color?
36	fixed up board	1	PA66+30% fiber /82.3*98*93/ etched black (mold injection guide rail)
37	guide piece	2	SPCC/ galvanized sheet /52*15*2T
38	knob switch	1	ABS chromium plating
39	knob switch axles	1	45#steel/Ø8*94.5
40	E-rings	1	Ø6*1.0 ETW-6 environmental black zinc
41	Torsion spring bracket	1	PA66+30%GF natural color
42	spring	1	Ø1.2*Ø13*Ø152 high-carbon steel Buing of Steel 65Mn quenching blackening treatment
43	screw	4	PB4*22mm, cross head, carbon steel, iron nickel plating
44	screw	17	PB4*15mm cross head cut tail nickel plating
45	rotation axis	1	45#steel/Ø6*70
46	fixed base board	1	PA+30 fiber /90*33.8*22.5/ injection molding Black / etched pattern
47	gear switch	1	qimei ABS PA-757/Ø40*32/white injection/CD pattern
48	screw	2	PWA3*8 □□=7.0 cross head iron nickel plating
49	switch panel	1	qimei ABS PA-757/61*57*8.5/white injection
50	PCB holder	1	ABS Black
51	MK37 with small PCB(outsourcing)	1	MK36 PCB 5A 250V with feedback board (slow off white) using 22F heat shrinkable fiber board
52	base enclosure	1	qimei ABS PA-757/306*153*157/ white injection
53	mandril	1	ABS PA-757 natural color
54	spring	1	Ø7.3*Ø3.5*0.5mm spring steel, nickel plated
55	safe switch bracket	1	qimei ABS PA-757 black
56	Micro switch	1	Yeqing Tongda Wire Electronic MK-04G 5A/10A 250VAC T125 With shrapnel, two pin continuity test, glow wire test 10000 times through 850 DEG C
57	rope (share with 3018)	1	PA66+30%GF natural color
58	base	1	PP/308.2*156.8*27.5/injection black
59	rubber feet	6	Ø25*Ø11*3Silicone 45°translucent
60	beater (lock clasps style)	1	PCTG/ transparent /154*131*55/ must be in compliance with ROHS, LFGB, DGCCRF, REACH standard
61	egg whisking assembly (lock clasps)	1	Steel wire seat to cancel the filling screw structure, steel wire with SUS304, in line with the French food grade test requirements
62	small dough hook (new style, lock clasps)	1	A360, surface requirements of the polished surface must be in line with ROHS, LFGB, DGCCRF, REACH standard

距离一般公差;	
〉0	±0.05
〉6	±0.10
〉30	±0.20
〉120	±0.30
〉315	±0.45
〉1000	±0.50
角度一般公差;	±1°
重点尺寸	★

版本	区域	更改描述	更改人	日期

广东牧人王电器有限公司				产品型号:MK37	用量:1	
				零件名称:爆炸图	图号:--	
制图	审核	核准	日期	材质:--	视角:	比例:--
				料号:--		版本:A